





PRESSURES UP TO 15,000 PSI (1035 BAR) TRUNNION STYLE VALVE

DBB BALL VALVE SERIES

Double Block and **Bleed Valves**

BALL/NEEDLE/BALL

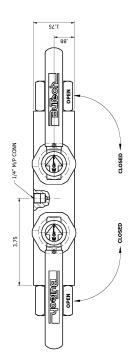
BuTech's Double Block and Bleed ball valve combines two isolating ball valves and a central needle bleed valve into one compact manifold. Ideal for process instrumentation control panels for isolation, pressure and flow control. This valve offers a full port, each ball valve is quarter turn with built in stops, and is rated up to 15,000 PSI.

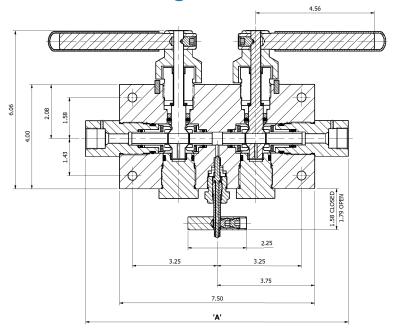
In addition to our standard valves, BuTech can develop custom solutions.

Features

- Trunnion style single piece stem and ball
- Viton O-rings (0°F to 400°F)
 Standard with optional O-rings available
- Vee Stem vent port
- 316 cold worked stainless steel construction
- PEEK seats
- Quarter turn open/close
- Variety of end connections available
- .375" Port thru the Trunnions

Schematic Drawings















Double Block and Bleed Valves

BALL/NEEDLE/BALL

FOR OVERALL DIMENSION (A) ADD THE LENGTH FROM BELOW TABLE FOR EACH SIDE.							
CONNECTIONS	SUFFIX	HEX	LENGTH	MIN. PORT	MAWP		
3/8" M/P	-17	1.38"	1.04"	.203"	15,000 PSI (1030 Bar)		
9/16" M/P	-18	1.38"	1.29"	.312"	15,000 PSI (1030 Bar)		
3/4" M/P	-32	1.38"	1.38"	.375"	15,000 PSI (1030 Bar)		
3/8" FNPT	-21	1.38"	1.04"	.375"	15,000 PSI (1030 Bar)		
1/2" FNPT	-22	1.38"	1.16"	.375"	15,000 PSI (1030 Bar)		
3/4" FNPT	-41	1.38"	1.21"	.375"	10,000 PSI (690 Bar)		

TYPICAL CATALOG NUMBER: CAT# DBB1564M-18-18								
DBB	15	6	4M	-18		-18		
Double Block & Bleed	15,000 PSI	.375" Port	1/4" M/P Bleed Port	9/16" M/P Connection		9/16" M/P Connection		
OPTIONAL O-RING: TYPICAL CATALOG NUMBER: CAT# DBB1564M-BN-18-18								
DBB	15	6	4M	-BN	-18	-18		
Double Block & Bleed	15,000 PSI	.375" Port	1/4" M/P Bleed Port	Buna O-Rings	9/16" M/P Connection	9/16" M/P Connection		

OPTIONAL O-RINGS			
-BN	Buna N		
-EP	EPR O-Ring		
-HT	High Temperature up to 500° F		

BUTECH BALL VALVES ARE CAPABLE OF BI-DIRECTIONAL FLOW

CAUTION: The maximum allowable working pressure (MAWP) of the valve shall not exceed the MAWP of the valve series of the selected connection, whichever is less.

